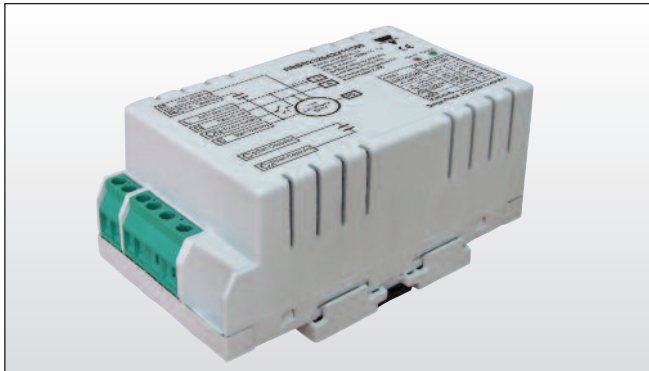


# Motor Controller

## AC Semiconductor Motor Controller

### Type RSBS2325A2V11Cxx



- Soft starting of 1-Phase Scroll Compressors
- Enclosed solution
- Integrated current limit
- Rated operational voltage: 230 VACrms, 50 Hz
- Rated operational current: 25A: AC-53b
- Integral bypassing of semiconductors
- Built-in transient overvoltage protection
- Undervoltage protection
- DIN rail or panel mount

## Product Description

This motor controller, intended to be used with single-phase scroll compressors can limit inrush currents to 40A ACrms. Upon applying the control signal, soft starting is achieved within a 600ms interval. At the end of the soft-start function, the semiconductors are bypassed by electromechanical relays. The device rating is based on a maximum of 12 starts per hr.

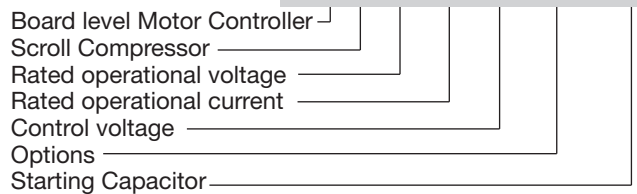
Application of supply voltage is indicated by a green LED in

the full ON state. A flashing green LED indicates a fault in the internal power supply circuit. A red LED is used for alarm indication.

Short circuit and Overload protection are not provided with this controller and must be procured separately. Starting and running capacitors are required for controller to operate as intended.

All versions, apart from RSBS2325A2V11C00, have an integrated starting capacitor.

## Ordering Code **RSB S 23 25 A2 V11 C24**



## Type Selection

| Type  | Rated operational voltage U <sub>e</sub> | Rated operational Current I <sub>e</sub> | Control Voltage U <sub>c</sub> | Options       | Starting Capacitor  |
|---|--|--|--------------------------------|---------------|---|
| RSBS: 1-Phase Soft Starter for Scroll Compressors | 23: 230VACrms, 50 Hz                     | 25: 25AAC                                | A2: 230VACrms, 50 Hz           | V11: Enclosed | C00: No capacitor<br>C10: 88 - 108 µF<br>C17: 145 - 175 µF<br>C24: 200 - 240 µF |

## Input Specifications (Control Input)

|                                       |                  |
|---------------------------------------|------------------|
| Control voltage (U <sub>c</sub> ), ON | 230 VACrms ± 15% |
| Input current                         | < 1 mA           |
| Pick up voltage                       | 90 VAC           |
| Drop out voltage                      | 25 VAC           |
| Rated AC frequency                    | 50 Hz ± 5Hz      |
| Rated insulation voltage              | 250 V rms        |
| Response time                         |                  |
| Input to output                       | ≤ 200 ms         |

## General Specifications

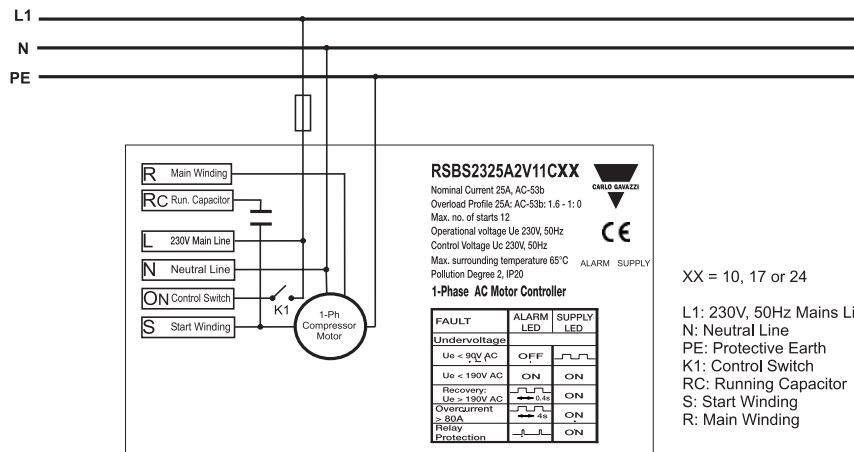
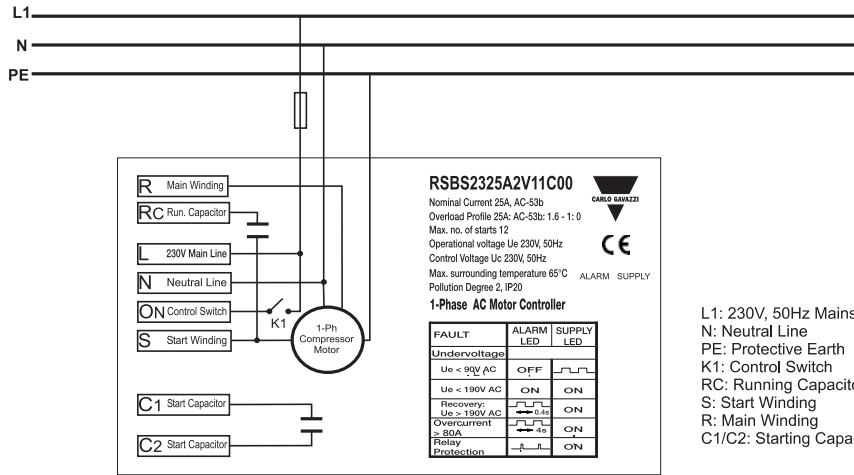
|                       |                                |
|-----------------------|--------------------------------|
| Ramp up               | < 0.6 sec                      |
| Operating temperature | -20° to +65°C (-4° to +149°F)  |
| Storage temperature   | -30° to +70°C (-22° to +158°F) |
| Degree of protection  | IP20                           |
| Pollution Degree      | 2                              |
| Relative humidity     | < 95% non condensing @ 40°C    |
| Altitude*             | 1000m                          |

\* Above 1000m derate linearly by 1% of unit FLC per 100m to a maximum altitude of 2000m

## Output Specifications

|                                    |                         |
|------------------------------------|-------------------------|
| Rated operational current          | 25A AC-53b              |
| Max. starting current              | 40A ACrms               |
| Overload profile                   | 25A: AC-53b: 1.6 - 1: 0 |
| No. of starts/hr.                  | 12 (evenly distributed) |
| I <sup>2</sup> t for fusing t=10ms | 1200 A <sup>2</sup> s   |

# Connection Diagram



## Standards

|   |   |
|---|---|
| Approvals   | UL (E172877 Vol 2 Sec 4), cUL   |
| CE Marking  | LVD   |
| EMCD : Immunity                                     | IEC/ EN 60947-4-2   |
| Emission  | IEC/ EN 61000-6-3<br>IEC/ EN 61000-6-1  |
| Electrostatic Discharge ESD                         |   |
| Immunity  | IEC/ EN 61000-4-2<br>8kV, PC2   |
| Electrical fast transient/<br>Burst Immunity        |   |
| Output  | IEC/ EN 61000-4-4<br>2kV, PC2   |
| Input   | 1kV, PC2  |
| Electrical Surge Immunity                           | IEC/ EN 61000-4-5, PC2  |
| Outpt, line to line                                 | 1kV   |
| Output, line to earth                               | 2kV   |
| Input, line to line                                 | 500V  |
| Input, line to earth                                | 1kV   |
| Radiated Radio Frequency                            | EN 61000-4-3, PC1<br>3V/m, 80-1000MHz   |
| Conducted radio-frequency<br>immunity               | IEC/ EN 61000-4-6, PC1<br>3V/m, 0.15-80MHz  |
| Voltage dips & interruptions                        | IEC/ EN 61000-4-11<br>100% Ue dip, 20ms, PC2<br>60% Ue dip, 200ms, PC2<br>30% Ue dip, 500ms, PC3<br>100% Ue interruption, 5000ms, PC3 |
| Radio interference field<br>emissions (radiated)    | CISPR 11<br>IEC/ EN 55011, Class B  |
| Radio interference voltage<br>emissions (conducted) | CISPR 11<br>IEC/ EN 55011, Class B  |
| Discontinuous disturbance                           | CISPR 14<br>IEC/ EN 55014-1   |
| Harmonics   | IEC/ EN 61000-3-2<br>IEC/ EN 61000-3-12   |
| Flicker<br>(Load Conditions apply)                  | IEC/ EN 61000-3-11  |

## Housing Specifications

|  |                               |
|--|-------------------------------|
| Dimensions (L x B x H)                           | 135 x 81.4 x 60.4 mm          |
| Weight   | approx. 450 g                 |
| Terminal tightening screws                       | M3.5 (x6)                     |
| RSBS_C00   | M3.5 (x8)                     |
| Material   | Polyamide                     |
| Max. tightening torque                           | 0.8Nm                         |
| Max. cross sectional area<br>of cable (solid)    | 1 x 6mm <sup>2</sup> (10 AWG) |
| Max. cross sectional area<br>of cable (stranded) | 1 x 4mm <sup>2</sup> (10 AWG) |
| Stripping length                                 | 7 - 8mm                       |

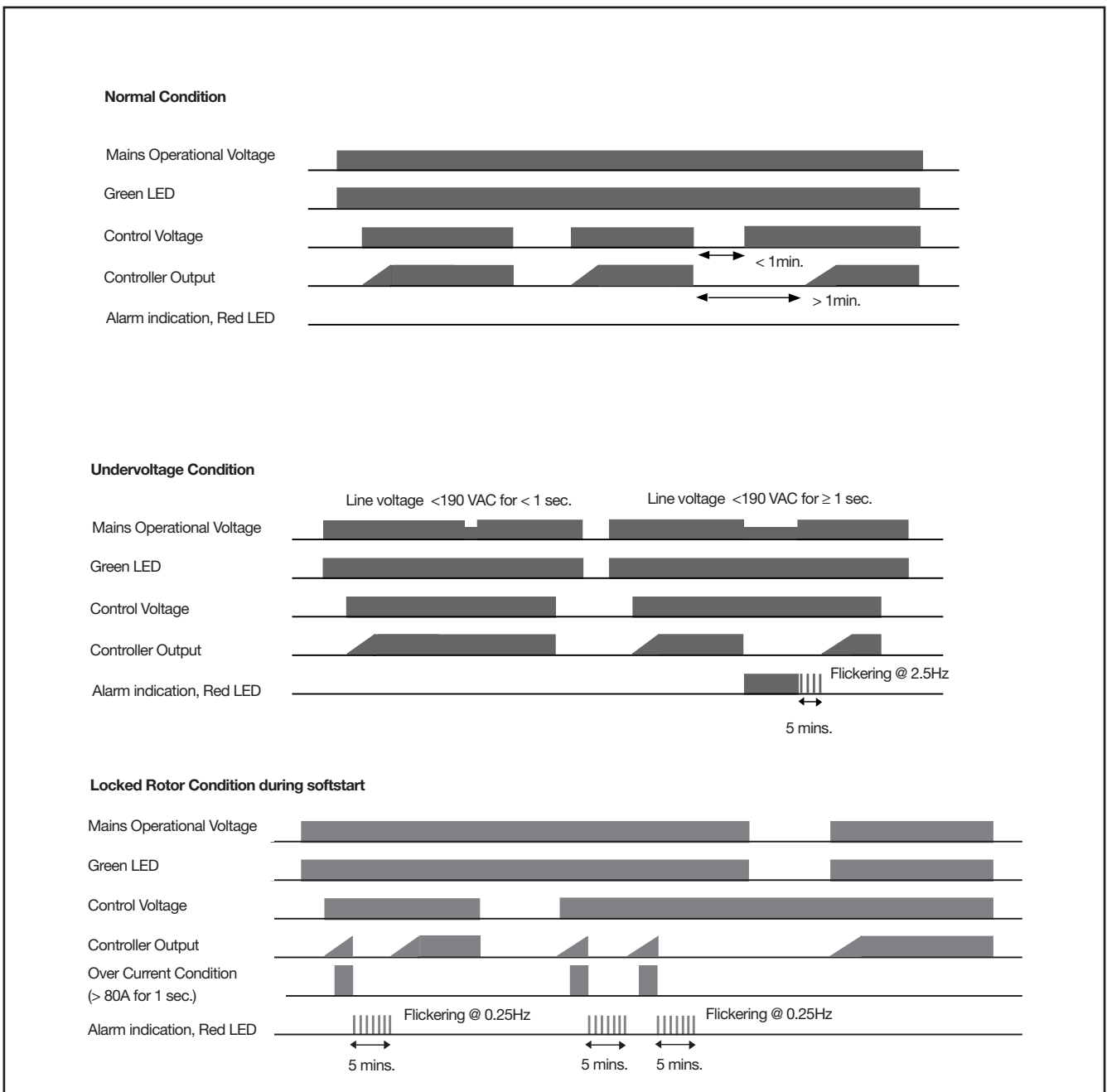
## Supply Specifications

|                                |  |
|--------------------------------|--|
| Rated operational voltage (Ue) |  |
| L - N                          | 230 VAC ± 15%                            |
| Rated AC frequency             | 50 Hz ± 5 Hz                             |
| Rated insulation voltage       | 250 VACrms                               |
| Supply indication              | Green LED                                |
| Undervoltage alarm             | < 190 VACrms for ≥ 1 sec                 |
| Overcurrent alarm              | > 80 A for ≥ 1 sec. during<br>soft start |
| Alarm indication               | Red LED                                  |
| Current at no load             | ≤ 15mA                                   |

## Short Circuit Protection

|                              |   |
|------------------------------|---|
| Type of coordination         | 2   |
| Short circuit current rating | 10kA  |
| Fuse model                   | 6.9xx Cp gRC 14.51/ 40A<br>Ferraz Shawmut (xx = 00 or 21) |

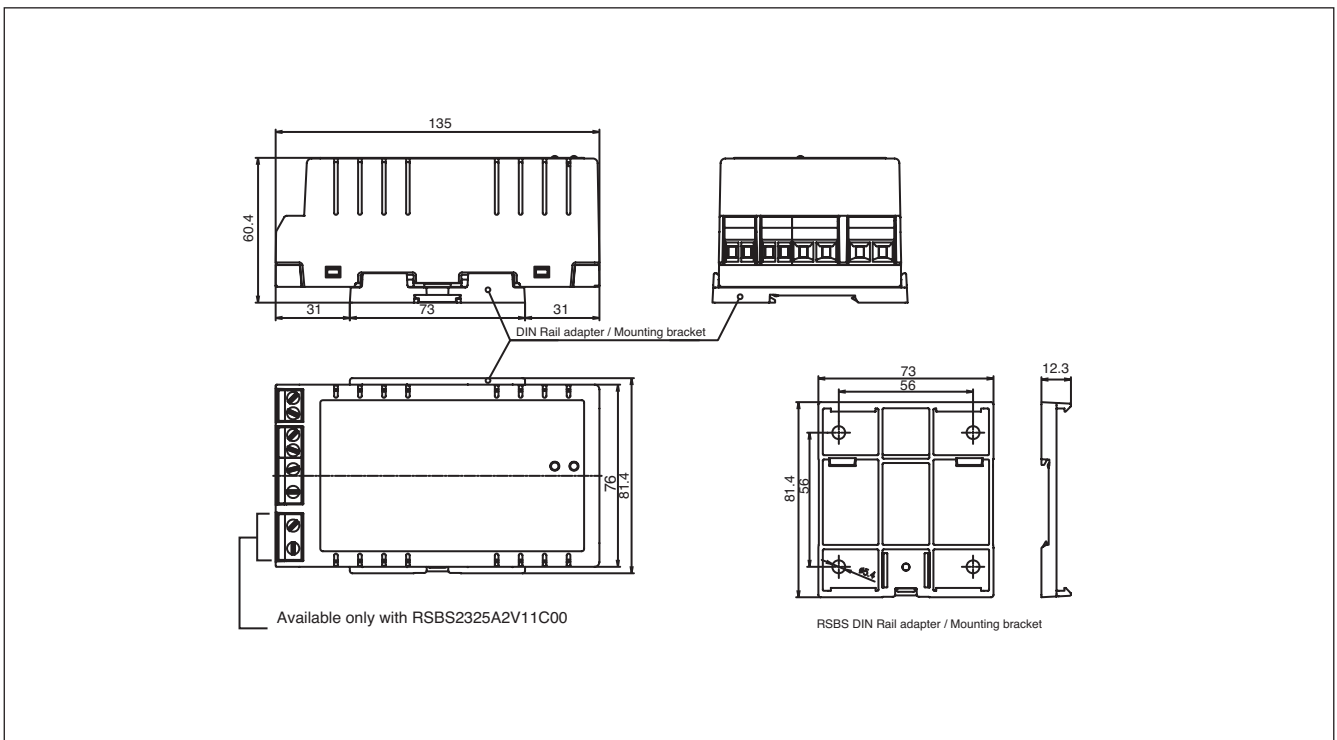
## Mode of Operation



Notes:

1. The RSBS has 2 indication LEDs on board. The green LED indicates the status of the on-board power supply, whilst the red LED indicates an alarm condition.
2. Once the mains voltage is present, the green LED will be fully ON. In case the mains voltage is  $< 90\text{VAC}$ , the green LED will be flashing. In case mains voltage is  $> 90\text{VAC}$  and green LED is flashing, then this may indicate that the on-board power supply is faulty.
3. Upon closing K1, the RSBS will start ramping, duration of which is  $< 600\text{ms}$ . When opening K1, the RSBS will stop without any ramp down. The RSBS will not start if a subsequent start is attempted before 1 minute has elapsed from the end of the previous start.
4. In the case of an undervoltage ( $< 190\text{VAC}$  for  $1\text{ sec.}$ ), the RSBS will shut down and the red LED will be fully ON as long as the undervoltage is present. Once the mains voltage is restored the red LED will flash at a rate of  $2.5\text{Hz}$  for 5 minutes. Following these 5 minutes, the RSBS will start ramping function in the case K1 is closed. The device can be reset at any time by removing power on L1 - N connection. When the power is reapplied, the soft starter will start ramping up as soon as K1 is closed.
5. If during the ramping an overcurrent ( $> 80\text{A}$  for  $1\text{ sec.}$ ) is sensed, the RSBS will shut down and the red LED will flash at a rate of  $0.25\text{Hz}$  indicating an overcurrent situation. This continues for 5 minutes before the RSBS tries to ramp up again. In the case that the overcurrent is still present at the second attempt, user intervention is required to reset the controller by cycling power for the device to operate again as this implies that there are problems in the system.
6. A detection circuitry provides protection in terms of controller shutdown in case of a faulty starting capacitor EMR. In such a situation, the red LED will flash once every 2 seconds.

## Dimensions



All dimensions in mm

## Mounting

